

16HA-861 16HA-860 15H-860

PORTABLE AM/FM/SW FULL-BAND RADIO

SERVICE MANUAL

SPECIFICATIONS

Frequency Range $\, \ldots \,$ FM 87.5 - 108 MHz

LW 150 - 350 KHz

MW 515 - 1620 KHz

SW1 2.3 – 5.2 MHz SW2 5.95 – 7.3 MHz

SW3 9.5 - 12.5 MHz

SW4 14.5 - 18.0 MHz

Intermediate Frequency FM 10.7 MHz

AM 455 KHz

Sensitivity (for 50mW output) FM 5 $\,\mu\text{V}$ (30dB S/N)

LW 50 μ V/m

MW 25 μV/m

SW1 30 µV/m

SW2 20 μ V/m

SW3 20 μ V/m

SW4 3.2 μ V

Power Output Undistorted 1.4W

Maximum 2.0W

Power Supply DC 9V, Six 1.5V "D" Batteries

AC, 110V/220V for model 16HA-861 and 16HA-860

Current Drain No Signal 40 mA

Maximum 380 mA

Speaker 4" x 6" permanent dynamic type

4 ohm voice coil impedance

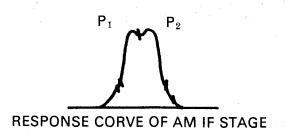
Net Weight 7½ lbs.

This Manual contains information compiled from basic engineering data of model 16HA-861. Some minor changes or modifications different from contents in this manual may be found in units of latest production.

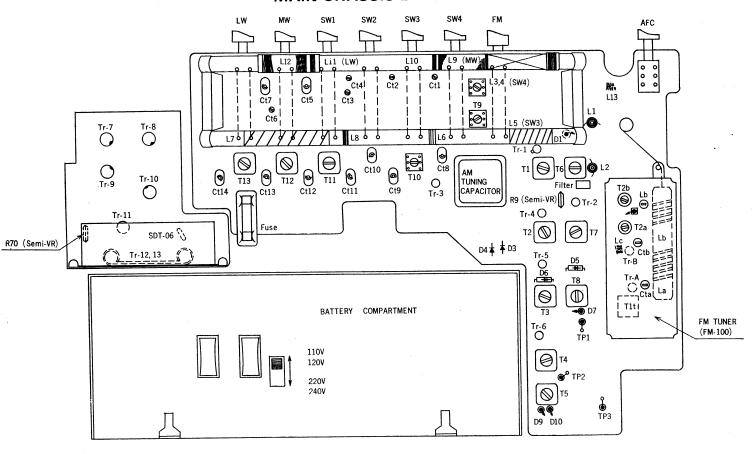
Band Coverage & Tracking Alignment

Procedures	Position of Band Switch	Signal Input	Frequency of Signal Gen.	Dial Setting of Radio	Components to be Adjusted FM IF Transformers T4, T3, T2, T1, T2a & T2b		
FM IF STAGE	FM	Dummy Ant	10.7 MC	87 MC			
FM DISCRIM.	FM .	Dummy Ant	10.7 MC	87 MC	FM IF Transformer T5		
FM BAND COVERAGE	FM	Dummy Ant	89 MC	89 MC	Oscillator Trimmer	Ctb	
FWI BAND COVERAGE	FM	Dummy Ant	106 MC	106 MC	FM Oscillator Coil	Lb	
FM TRACKING	FM	Dummy Ant	98 MC	98 MC	FM RF Trimmer	Cta	
AM IF STAGE	SW1	Thru 0.1 µF	455 KC	Lowest End	AM IF Transformer T8 T7 & T6		
MW BAND COVERAGE	MW	IRE Loop	505 KC	Lowest End	MW Oscillator Coil	T12	
INTO BAND COVERAGE	MW	IRE Loop	1650 KC	Highest End	MW Oscillator Trimmer	Ct13	
MW TRACKING	MW	IRE Loop	600 KC	600 KC	MW Antenna Coil	L9 L10	
	MW	IRE Loop	1400 KC	1400 KC	MW Antenna Trimmer	Ct6	
LW BAND COVERAGE	LW	IRE Loop	145 KC	Lowest End	LW Oscillator Coil	T13	
EN BAND GOVERAGE	LW	IRE Loop	365 KC	Highest End	LW Oscillator Trimmer	Ct14	
LW TRACKING	LW	IRE Loop	160 KC	160 KC	LW Antenna Coil	L11 L12	
	LW	IRE Loop	340 KC	340 KC	LW Antenna Trimmer	Ct7	
SW1 BAND COVERAGE	SW1	IRE Loop	2.23 MC	Lowest End	SW1 Oscillator Coil	T11	
	SW1	IRE Loop	5.2 MC	Highest End	SW1 Oscillator Trimmer	Ct12	
SWI TRACKING	SW1	IRE Loop	2.4 MC	2.4 MC	SW1 Antenna Coil	L7 L8	
	SW1	IRE Loop	4.7 MC	4.7 MC	SW1 Antenna Trimmer	Ct5	
SW2 BAND COVERAGE	SW2	IRE Loop	5.95 MC	5.95 MC	SW2 Oscillator Trimmer	Ct10	
SWE BAND COVERAGE	SW2	IRE Loop	7.0 MC	7.0 MC	SW2 Oscillator Trimmer	Ct11	
SW2 TRACKING	SW2	IRE Loop	5.95 MC	5.95 MC	SW2 Antenna Trimmer	Ct3	
J. J. M.OKING	SW2	IRE Loop	7.0 MC	7.0 MC	SW2 Antenna Trimmer	Ct4	
SW3 BAND COVERAGE	SW3	IRE Loop	9.30 MC	Lowest End	SW3 Oscillator Coil	T10	
SWS DAIND COVERAGE	SW3	IRE Loop	12.4 MC	Highest End	SW3 Oscillator Trimmer	Ct9	
SW3 TRACKING	SW3	IRE Loop	9.7 MC	9.7 MC	SW3 Antenna Coil	L5 L6	
	SW3	IRE Loop	11.7 MC	11.7 MC	SW3 Antenna Trimmer	Ct2	
SW4 BAND COVERAGE	SW4	Dummy Ant	14.9 MC	Lowest End	SW4 Oscillator Coil	Т9	
ON DAILD COTENAGE	SW4	Dummy Ant	18.2 MC	Highest End	SW4 Oscillator Trimmer	Ct8	
SW4 TRACKING	SW4	Dummy Ant	15.5 MC	15.5 MC	SW4 Antenna Coil	L3 L4	
O INNOMINA	SW4	Dummy Ant	17.7 MC	17.7 MC	SW4 Antenna Trimmer	Ct1	

- NOTE: 1. Repeat OSC and RF adjustments in each Band until no further improvement is noted.
 - 2. Align SW2 before SW3, as any coil adjustment on SW2 will effect the adjustments on SW3.
 - 3. Adjust R9 (50K) semi-fixed resistor for 1.5 ma Collector current, Tr2. Use an ammeter with no less than 1000K series resistor.
 - 4. Never short the base of Tr2 to ground (B+) or the base of Tr11 to common (B-), to prevent damage to these transistors. Extreme care should be taken during service or alignment of this receiver to insure these shorts not be made inadvertently by a screw driver or other test equipment.
 - 5. R9 and R70 are both 50K ohm variable resistors. Neither of these should be set below 10K ohms whenever receiver is on, but if repair must be made to either, preset to mid range before turning receiver on.
 - 6. Note that FM oscillator adjustments are made contrary to normal procedure. The high end is adjusted with the coil and the low end is adjusted with the trimmer capacitor, since the tuning variables are the coils.
 - 7. The AM IF response curve is double peaked. If alignment is made with a sweep generator and oscilloscope adjust the IF transformers for maximum response and minimum valley. The 455KHz marker does not necessarily fall directly in the center of the response curve. A ceramic filter is used which determines the two peaks of this response curve.

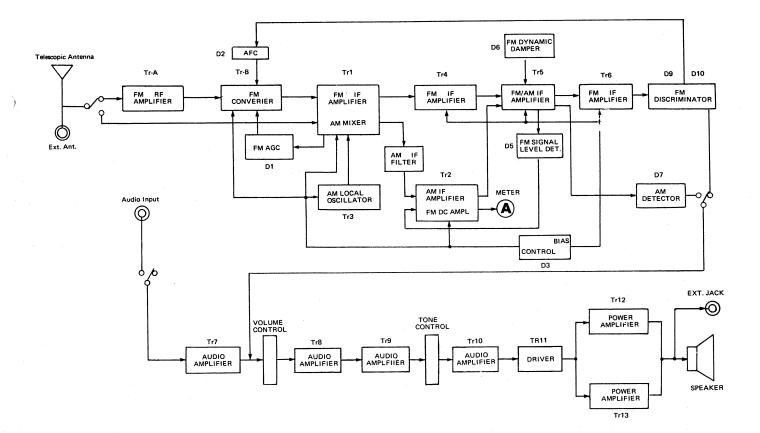


MAIN CHASSIS LAYOUT



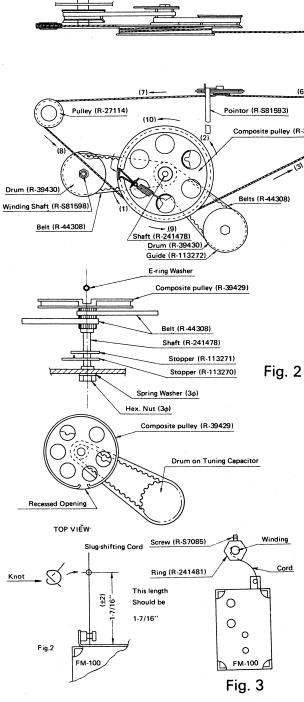
NOTE: AC select switch and fuse are not on 15H-860

BLOCK DIAGRAM



DIAL CORD STRINGING -

Ring (R-241481)



INSTRUCTION FOR DIAL CORD STRINGING

Pulley (R-27114)

Tuning Shaft (R-S81591)

Pulley (R-27114)

Fig. 1

- a) Mount Shaft (R-241478) onto chassis with Spring Washer (3φ) and Hex. Nut (3φ). Apply any lubricant onto the surface of it. Place Stopper (R-113270) and Stopper (R-113271) through Shaft, then mount Composite Pulley (R-39429) with two Belts (R-44308) attached in such a position as it's recessed opening faces downward as shown in Fig. 1 when Stoppers are hindered from swinging further by a projection on chassis.
- b) Mount two Drums (R-39430) temporarily onto Winding Shaft (R-S81598) and Tuning Capacitor respectively.
- c) One-Belt is conjugated with Drum on Tuning Capacitor in the state in which Tuning Capacitor has the minimum capacitances (been fully rotated clockwise). The other Belt is connected with Drum on Winding Shaft ordinally without any special consideration.

Then rotate Composite Pulley a full turn and check if Stopper works well without any play or not, as well as whether belt looping is correctly made with appropriate tension or not.

- d) Mount two Guides (R-113272) onto respective Drums with the specified screws. Be careful not to apply any notable forces onto Tuning Capacitor when fastening.
- e) String Dial Cord following the above illustration and locate Pointor (R-S81593) on Cord temporarily. Then place the unit into Housing and check the location of Pointor. If correctly located, fix Pointor with lacquer.
- f) COUPLIGN BETWEEN FM TUNER AND WINDING SHAFT
 Set Pointor to 106MC on dial scale of FM band (Pointor Just behind the "O" letter of 106). Pull out the slug-shifting cord (for "mu" variation of

coils) from FM Tuner (FM-100) fully.

Mark the point on the cord which is of 37 ±2 millimeters distance measured from the metal casing. And make a knot on the marked point. (Fig. 2)

Insert the cord through hole of Ring (R-241481) and tighten Screw (R-S7085) slightly.

Apply FM signal of 106MC into input terminals (1 and 4) of FM-100 and adjust location of Ring on Winding Shaft in order to receive the signal loudest. Then fasten Ring with Screw tightened. (Fig. 3)

DIAL CORD STRINGING

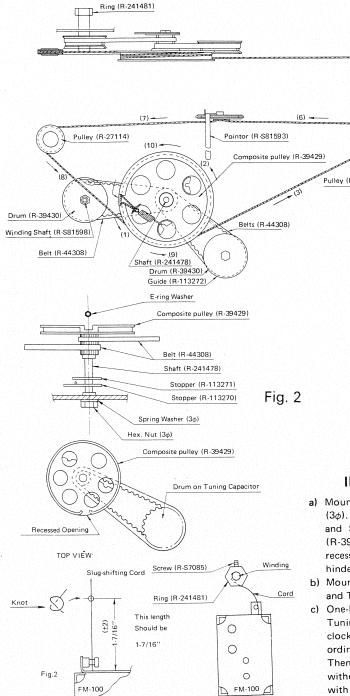


Fig. 3

INSTRUCTION FOR DIAL CORD STRINGING

Pulley (R-27114)

Fig. 1

3 TURNS

Tuning Shaft (R-S81591)

- a) Mount Shaft (R-241478) onto chassis with Spring Washer (3φ) and Hex. Nut (3φ). Apply any lubricant onto the surface of it. Place Stopper (R-113270) and Stopper (R-113271) through Shaft, then mount Composite Pulley (R-39429) with two Belts (R-44308) attached in such a position as it's recessed opening faces downward as shown in Fig. 1 when Stoppers are hindered from swinging further by a projection on chassis.
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Then rotate Composite Pulley a full turn and check if Stopper works well without any play or not, as well as whether belt looping is correctly made with appropriate tension or not.

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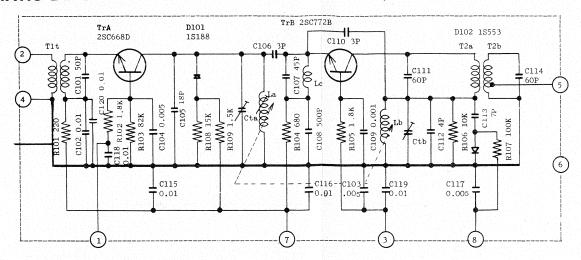
coils) from FM Tuner (FM-100) fully. Mark the point on the cord which is of 37 ± 2 millimeters distance measured from the metal casing. And make a knot on the marked point. (Fig. 2)

Insert the cord through hole of Ring (R-241481) and tighten Screw (R-S7085) slightly.

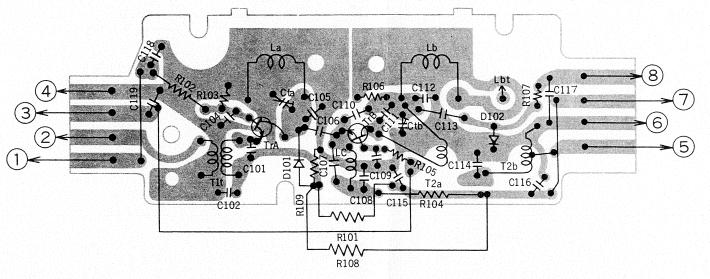
Apply FM signal of 106MC into input terminals (1 and 4) of FM-100 and adjust location of Ring on Winding Shaft in order to receive the signal loudest. Then fasten Ring with Screw tightened. (Fig. 3)

FM TUNER (FM-100)-

SCHEMATIC DIAGRAM



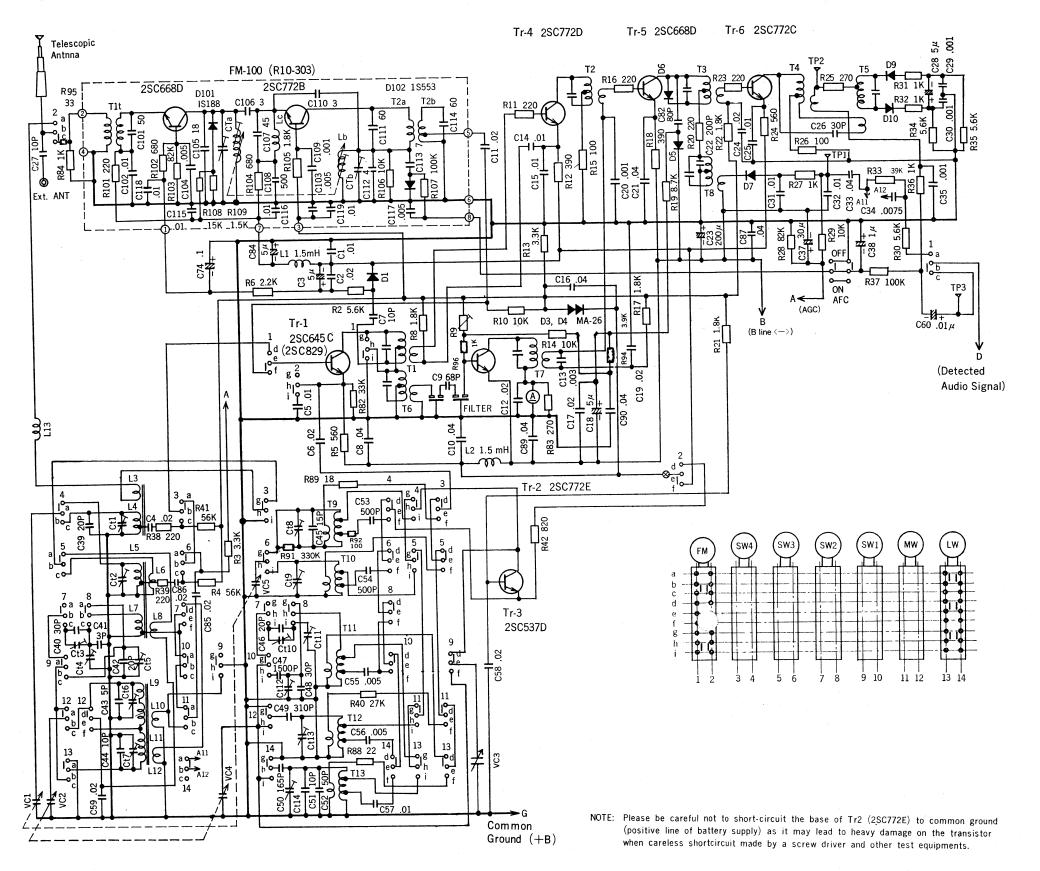
INTER-PARTS WIRING ILLUSTRATION.



COMPONENT PARTS

Part No.	Description
R-113353a R-113354d R-113355a R-241522 R-241523 R-S81669 R-S81679 R-35314	Shield Case Bottom Casing Metal Mount - guide mtg Guide Shaft Guide Variable Inductance Coil Assembly Ferrite Slug Bobbin
R-35315 R-15330 R- R-W2365 R-W1069 R-W5W032 R-C0064 2SC668D 2SC772B	Stopper Tension Spring Special Head Machine Screw 3x6 Antenna Coil Choke Coil 0.6uH 16 turns IF Transformer Cylinder Trimmer Transistor Transistor Diode (for FM use)
15188 15553 R-41712	Diode (variable capacitance) Printed Circuit Board
	R-113353a R-113354d R-113355a R-241522 R-241523 R-S81668 R-S81679 R-35314 R-35315 R-15330 R- R-W2365 R-W1069 R-W5W032 R-C0064 2SC668D 2SC772B 1S188 1S553

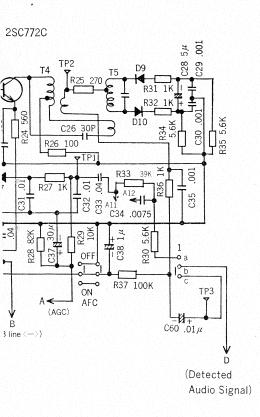
	Schematic Location Part No.		Description			
	FIXED VA	LUE CAPACIT	OR			
	C101		Ceramic 50pF ±10% Ceramic 0.01μF +80%			
			Ceramic $0.005\mu\text{F}$ +80% Ceramic $18\text{pF} \pm 10\%$ Ceramic $3\text{pF} \pm 0.25\text{pF}$ Ceramic $45\text{pF} \pm 10\%$ Ceramic $500\text{pF} \pm 20\%$ Ceramic $0.001\mu\text{F} \pm 20\%$ Ceramic $60\text{pF} \pm 10\%$ Ceramic $4\text{pF} \pm 0.5\text{pF}$ Ceramic $7\text{pF} \pm 0.5\text{pF}$			
	R101 R102 R103 R104 R105 R106 R107 R108 R109	R-R221J R-R681K R-R823J R-R681J R-R182K R-R103K R-R104K R-R153K R-R152K	220 ohms ±5% 1/4W 680 ohms ±10% 1/4W 82K ohms ±5% 1/4W 680 ohms ±5% 1/4W 1.8K ohms ±10% 1/4W 10K ohms ±10% 1/4W 10OK ohms ±10% 1/4W 15K ohms ±10% 1/4W			

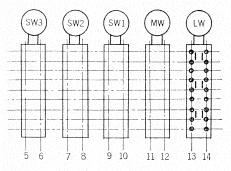


All resistance values in "ohms" K=1,000 ohms. All capacitance values in " μ F" P=pF.

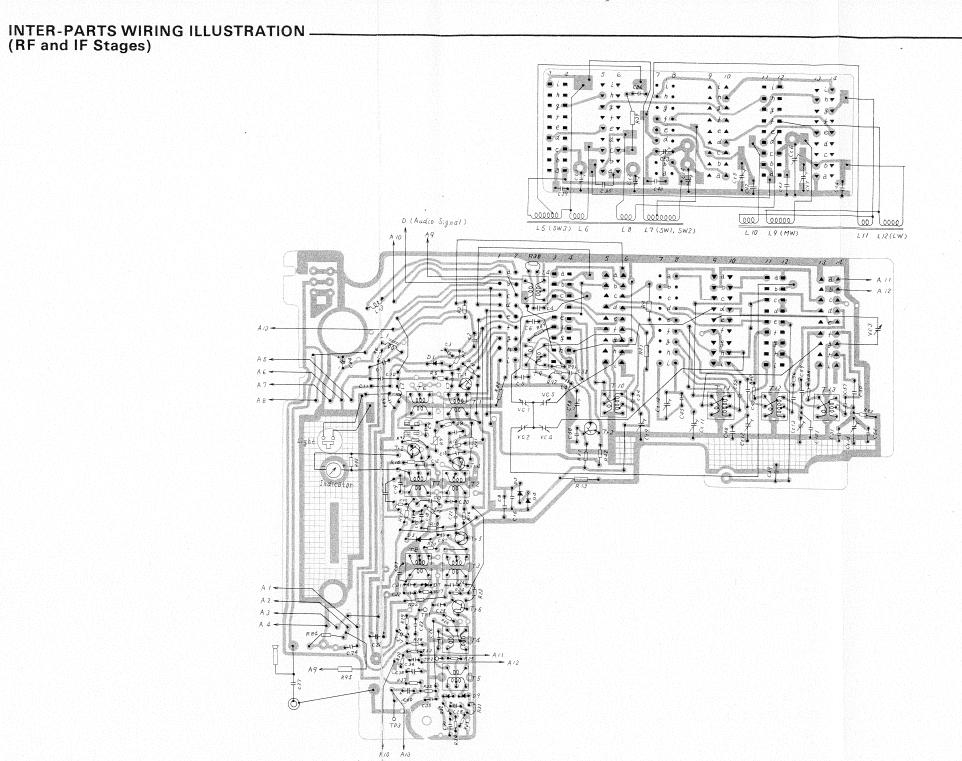
AC CONVERTER (16 HA-861 & 16 HA-860) -

AC110/220V

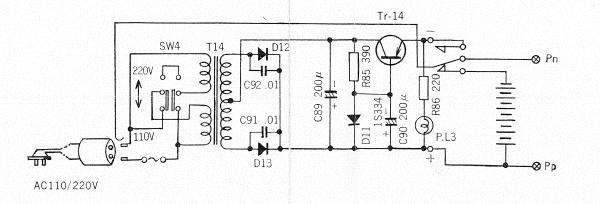


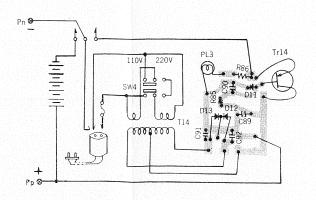


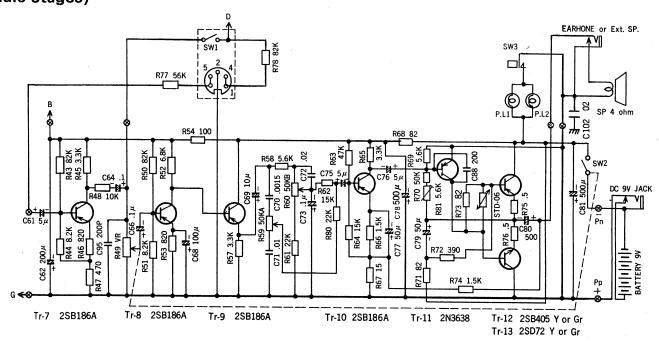
ircuit the base of Tr2 (2SC772E) to common ground as it may lead to heavy damage on the transistor by a screw driver and other test equipments.



AC CONVERTER (16 HA-861 & 16 HA-860)_

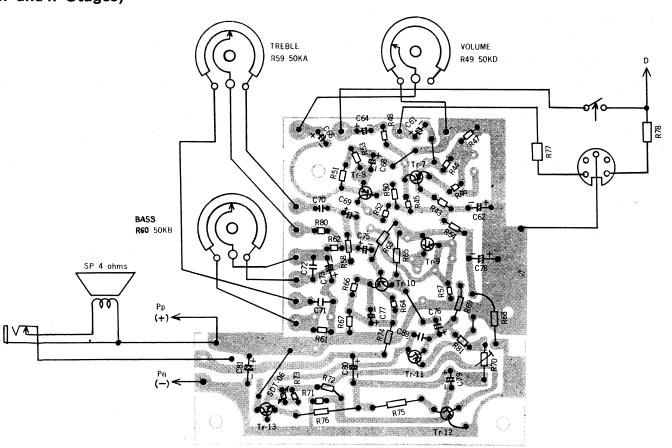






NOTE: Please be careful not to short-circuit the base of TrII (2N3638) to common line (negative line of battery supply) as it may lead to heavy damage on the transistor when careless shortcircuit made by a screw driver and other test equipments.

INTER-PARTS WIRING ILLUSTRATION . (RF and IF Stages)



Part No.	Description	Q'ty	Part No.	Description	Q'ty
CABINET			CHASSIS		
R-A R-A R-32776e R-311239 R-27166 R-262276 R-38261 R-113263 R-43169 R-57088 R-12059a R-261992 R-Y R-Y R-A R-31904d R-262004a R-261865 R-261863 R-81597a R-31985 R-57077 R-53008 R-472074 R-A16860 R-A32776 R-31910a R-27109 R-381594 R-113263 R-57083 R-12059a R-A31904a R-261865 R-261865 R-261865 R-261865 R-261865 R-31904 R-261865 R-261865 R-31904 R-261865 R-31904 R-261865 R-31905 R-31907 R-31985 R-7707 R-424355 R-113384 R-113385 R-A15860 R-A32776 R-A31904 R-471569 R-31907 R-31908 R-S81597 R-31908 R-S81595 R-113384 R-113385 R-113385 R-113385 R-12473 R-113414a R-S3063	Marking Metal, EXT ANT Top Metal, push button identify World Time Zone Map Clear Plastic Disc Special Screw Lug Specification Sheet, 16HA-861 Cabinet Assembly, model 16HA-860 Front Housing Assembly, model 16HA-860 Front Housing Plastic Grille, speaker grille Sadge, SANYO Campannette Dial Scale Metal Mount, front & back liaison Special Screw, speaker mtg. Speed Washer, badge mtg. Back Housing Assembly, model 16HA-860 Back Housing Assembly, model 16HA-860 Back Housing Marking Metal, EAR, EXT SP & other lettering Marking Metal, EXT. ANT lettering Top Metal, push button identify	11111112122244111111122111111124511111111	R-\$81600 R-424398 R-\$81591 R-\$7089 R-\$81598a R-241481 R-\$7085 R-39429a R-241478 R-113270 R-113271 R-15041 R-39430a R-44308 R-113272 R-\$7083 R-27114 R-44065 R-\$7090 R-44004 R-113352 R-31905 R-113261 R-39455 R-25317 R-12472 R-31986 R-241507 R-262047 R-262047 R-262005 R-27108a R-41668a R-41715a R-41669b R-781332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1331 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1332 R-\$1331	Push Button, band selector Insulation Sheet, for APC switch Insulation Sheet, for APC switch Tuning Shaft, AM tuning Special Nut, tuning shaft mtg. Tuner Shaft, FM tuning Ring, on tuner shaft Screw, ring mtg. Composite Pulley Shaft, composite pulley ISO Stopper Metal, composite pulley lock Stopper Metal, composite pulley lock Tension Spring, dial cord stringing Drum Belt, drum driving Guide, drum Special Screw, drum mtg. Pulley Dial Cord, tetron 0.5¢ 1000mm long Cushion, tuning capacitor mtg. Special Nut, fine tuning cap. mtg. Cushion, pilot lamp mtg. Metal Mogunt, pilot lamp mtg. Back Ground, dial scale Slide Rail Plastic Chassis Holder, antenna coil mtg. Terminal, contact for battery compartment Coiled Spring, terminal mtg. Guide, AC input Metal Mount, terminal mtg. Sleeve Heat Sink Stud Nut, chassis mtg. Printed Circuit Board, main Printed Circuit Board, audio stage Ethylene Gircuit Board, AC rectifier Printed Circuit Board, audio stage Ethylene Washer 12¢x6¢x0.5t, earphone jack Fiber Washer 10¢x4.3¢x1t, heat sink NEOUS Telescopic Antenna Speaker, 4" x 8" 4 ohms Indicator, 600 uA full scale Ceramic Filter, SF-455D Earphone Pilot Lamp, 9V 30mA Jack with Switch, AC input Jack, earphone Jack, phono & play Jack, atenna Heat Sink Heat S	811111111111222131111111122212113111112

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SCHEMATIC LOCATION	Part No.	Description	SCHEMATIC LOCATION	Part No.	Description			
CONTROLS			COILS & TRANSFORMERS					
	FM-100 R-C1152 R-C1146 R-C0058a R-R11010 R-R124187 R-R11692 R-R11693 R-C0050a R-S4424 R-S4425b R-S4426 R-S4426	FM Tuner Assembly Variable Capacitor, AM tuning capacitor Variable Capacitor, Fine tuning Trimmer Capacitor Semi-fixed Resistor, 50K Variable Resistor, 50K volume control Variable Resistor, 50KB trebble control Variable Resistor, 50KA bass control Trimmer Capacitor Push Button Switch, band selector Push Switch, pilot switch Push Switch, AFC Slide Switch Transistor Transistor Transistor Transistor Transistor Transistor Transistor, orange mark Transistor			Choke Coil, 1.5mH			
R2 R30 R34 R35 R58 R69 R81 R3 R13 R45 R57 R65 R4 R41 R77 R5 R24 R6 R8 R17 R21 R22 R10 R14 R29 R48 R11 R16 R23 R38 R20 R39 R86 R12 R18 R72 R85 R15 R26 R54 R92 R19 R25 R83 R27 R31 R32 R36 R84 R90 R28 R43 R50 R78 R33 R37 R40 R42 R46 R53 R44 R51 R47 R52 R61 R80 R62 R64 R63 R66 R74 R67 R68 R71 R73 R75 R76 R88 R89 R91 R95	R-R562K R-R332K R-R563K R-R561K R-R561K R-R222K R-R103K R-R221K R-R103K R-R221K R-R101K R-R271K R-R101K R-R272K R-R271K R-R331K R-R153K R-R153K R-R153K R-R153K R-R153K R-R153K R-R153K R-R153K R-R150K R-R333K R-R150K R-R333K R-R120K R-R333K R-R124K R-R334K R-R124K R-R330K	5.6K ohms ±10% ½W 3.3K ohms ±10% ½W 56K ohms ±10% ½W 560 ohms ±10% ½W 1.8K ohms ±10% ½W 1.8K ohms ±10% ½W 10K ohms ±10% ½W 220 ohms ±10% ½W 230 ohms ±10% ½W 27 ohms ±10% ½W 27 ohms ±10% ½W 27 ohms ±10% ½W 82K ohms ±10% ½W 82K ohms ±10% ½W 100K ohms ±10% ½W 82K ohms ±10% ½W 82K ohms ±10% ½W 82K ohms ±10% ½W 100K ohms ±10% ½W 82O ohms ±10% ½W 82O ohms ±10% ½W 82O ohms ±10% ½W 81SK ohms ±10% ½W 82K ohms ±10% ½W 82K ohms ±10% ½W 83K ohms ±10% ½W 15K ohms ±10% ½W 15K ohms ±10% ½W 15K ohms ±10% ½W 15K ohms ±10% ½W 15 ohms ±10% ½W	C33 C34 C37 C38 C39 C46 C40 C42 C45 C47 C49 C50 C51 C52 C53 C54 C55 C56 C60 C64 C66 C73 C74 C68 C69 C70 C78 C80 C81 C77 C79 C82 C89 C101	R-COS403M R-COS752M R-COS752M R-C9881 R-C9203 R-CKD200K R-CKD150K R-CKD150K R-CQT152K R-CQT311K R-CQT162K R-CKD100K R-CKS500J R-CKS501M R-C9502M R-C9126 R-C9134 R-C9145 R-C9145 R-C9905 R-C9903 R-CKS800J R-CKS800J R-CKS800J R-CKS800J R-CKS800J R-CKS800J R-CKS800J	Mylar 0.04μF ±20% 50V Mylar 0.0075μF ±20% 50V Electrolytic 33μF 6.3V Electrolytic 1μF 10V Ceramic 20pF ±10% 50V N220 Ceramic 15pF ±10% 50V N220 Styrol 1500pF ±10% 35V Styrol 310pF ±10% 35V Styrol 165pF ±10% 35V Ceramic 10pF ±10% 35V Ceramic 50pF ±5% 50V N220 Ceramic 50pF ±20% 50V Mylar 0.005μF ±20% 50V Electrolytic 10μF 10V Electrolytic 10μF 10V Electrolytic 10μF 10V Electrolytic 10μF 10V Electrolytic 47μF 10V Electrolytic 47μF 10V Electrolytic 220μF ±5% 50V Electrolytic 5pF ±0.25pF 50V			

HOW TO ORDER REPLACEMENT PARTS

All parts listed herein may be ordered through our SERVICE DEPARTMENT of SANYO ELECTRIC TRADING CO., LTD. or Sanyo authorized service stations or agents. When ordering parts by mail parts will be shipped at prevailing prices and you will be billed accordingly.

WHEN ORDERING REPLACEMENT PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION AS SHOWN IN THIS LIST:

- 1. The PART NUMBER.
- 2. The PART NAME or DESCRIPTION.
- 3. The MODEL NUMBER 16HA-861

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